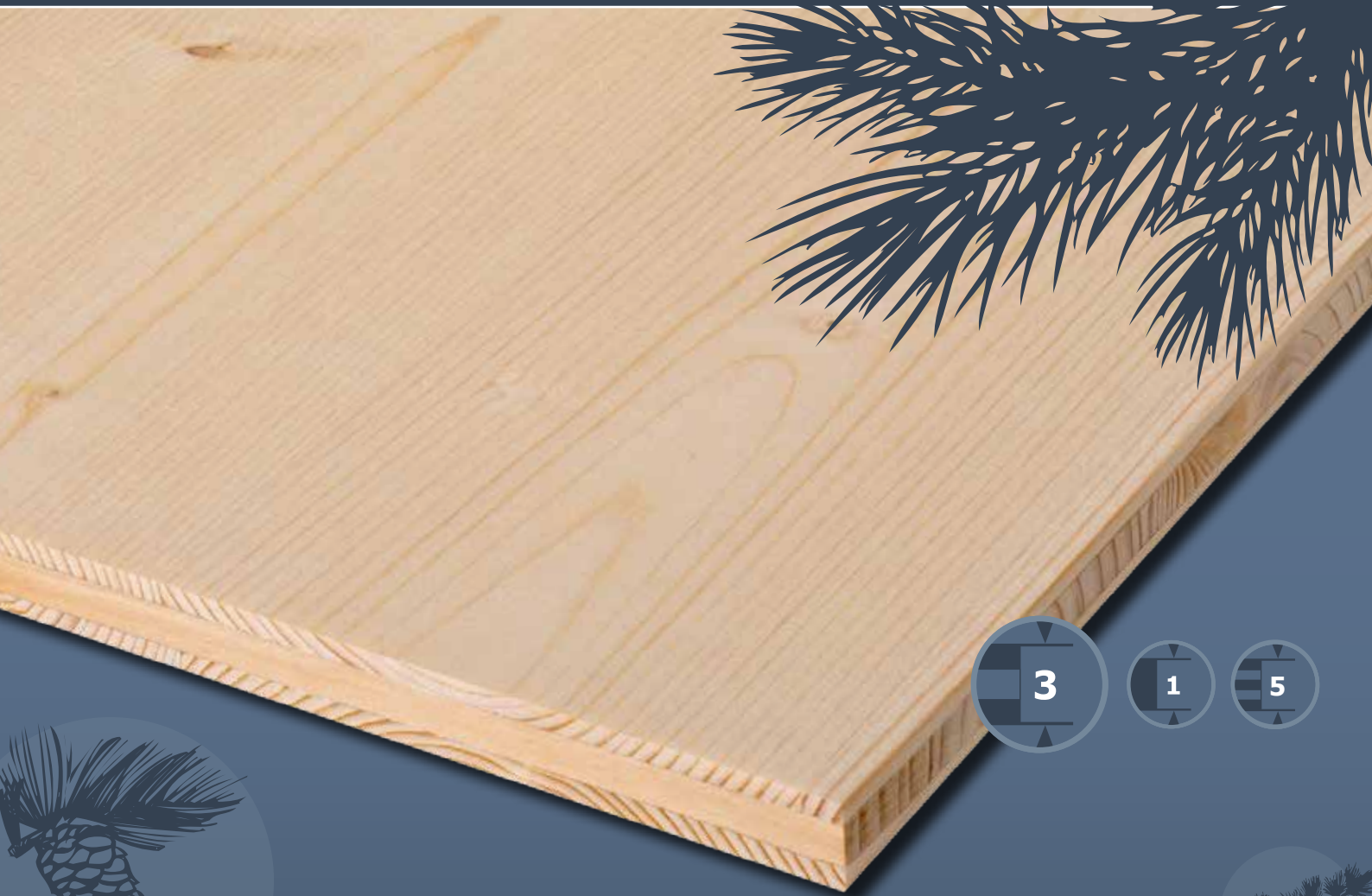




**TILLY**

NATURHOLZPLATTEN

The solid wood panel with unique characteristics



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NATURHOLZPLATTEN

### ANTIQUE SPRUCE

Quality class	A/B (top layers steamed on both sides)
Length	5000 mm
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm 5,5 mm

### PINE

Quality class	A/B
Lengths	5000 mm (4000 mm)
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

### LARCH

Quality classes	A/B, B/C
Lengths	5000 mm (4000 mm)
Widths	1250 mm / 2050 mm
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

### DOUGLAS FIR

Quality classes	A/B, B/C
Lengths	5000 mm (4000 mm)
Widths	1250 / 2050 mm
Panel thickness Top layer	19 mm / 26 mm 5,5 mm

### SWISS STONE PINE

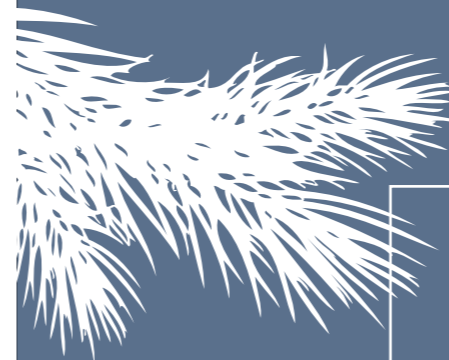
Quality class	A/B
Lengths	1250 / 1650 / 2000 / 2500 / 3000 / 3500 / 4000 mm
Width	1250 mm
Panel thickness Top layer	19 mm 5,5 mm

Technical class:  
13 – 16 mm SWP/2 NS L3, 17 – 60 mm SWP/2 S L3  
(See also CE declaration of performance)

## THREE-LAYER SOFTWOOD PANEL



Absolute top-quality made of wood. High functionality and easy processing. Environmental awareness in purchasing and processing. Individual design scope for kitchens, furniture, ceilings, floors, walls, doors, drawers and lots more.



### SPRUCE

Quality classes	0/B, A/B, B/B, B/C+, C+/C
Lengths	5000 mm (4500 / 4000 mm)
Widths	1250 mm / 2050 mm
Special format	Length 3000mm x width 1250mm B/C+ 19mm Other thicknesses and grades on request
Panel thicknesses Top layer	13 mm / 15 mm 3,5 mm
Panel thicknesses Top layer	19 mm / 22 mm 5,5 mm
Panel thicknesses Top layer	27 mm / 32 mm / 42 mm / 50 mm 8,5 mm / 9 mm
Panel thicknesses Top layer	60 mm (Thickness: 2050 mm) 12,5 mm

Technical class:  
13 – 16 mm SWP/2 NS L3,  
17 – 60 mm SWP/2 S L3  
(See also CE declaration of performance)

## SOLID WOOD PANEL

Single-layer solid wood panels made by TILLY consist of continuous solid wood strips of the same type of wood, glued together with sealed joints parallel to the longitudinal edge. The cost-efficient solution in furniture making.

Single-layer solid wood panels from TILLY are produced to meet the required standards subject to constant quality inspections under EN 13353.

### SPRUCE

<b>Quality classes</b>	A, B, BK
<b>Lengths</b>	5000 mm (4500 / 4000 mm)
<b>Width</b>	1220 mm
<b>Panel thicknesses</b>	14 / 18 / 21 / 24 / 27 / 32 / 42 / 52 mm

### PINE

<b>Quality classes</b>	AB
<b>Lengths</b>	5000 mm (4000 mm)
<b>Width</b>	1220 mm
<b>Panel thicknesses</b>	18 / 27 / 42 mm

Technical class:  
14-52 mm SWP/2 NS L1 NC  
(See also CE declaration of performance)

### SPRUCE other softwoods on request

<b>Quality classes</b>	A/B, B/B, B/C+
<b>Lengths</b>	5000 mm (4500 / 4000 mm)
<b>Widths</b>	1250 mm / 2050 mm
<b>Panel thicknesses</b>	35 / 42 mm (others on request)

Technical class: SWP/2 NS L5  
(See also CE declaration of performance)

## THREE-LAYER HARDWOOD PANEL

TILLY 3-layer deciduous wood panels are delivered as standard in individual foil packaging.

<b>Quality class</b>	A/B
<b>Lengths</b>	1250 / 1650 / 1900 / 2050 / 2300 / 2500 mm (3000 / 3500 mm on request)
<b>Width</b>	1250 mm
<b>Panel thicknesses Top layer</b>	20 mm (26 mm on request) 5,0 mm
<b>Technical class</b>	SWP/2 NS L3

### BIRCH

### MAPLE

### OAK

### STEAMED BEECH

### KNOTTY OAK

### STEAMED BEECH HEARTWOOD

### ASH

### ALDER

### CHERRY



## DOOR BLANK - SPRUCE

<b>Quality class</b>	A/A
<b>Weight</b>	The basic weight per m <sup>2</sup> of door surface area is 19 kg. This results in the following door leaf weights:
<b>Formats/Weights</b>	755 x 2150 mm = 31 kg 805 x 2150 mm = 33 kg 855 x 2150 mm = 35 kg 875 x 2150 mm = 36 kg 905 x 2150 mm = 39 kg 955 x 2150 mm = 40 kg 1000 x 2150 mm = 41 kg
<b>Thickness</b>	42 mm
<b>Structure</b>	5-layer structure, dimensionally stable
<b>Processing</b>	The length of the door leaf can be shortened as required. There is no need for reinforcement of locks or hinges

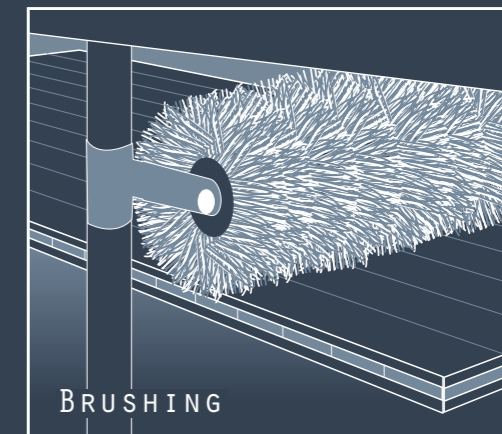
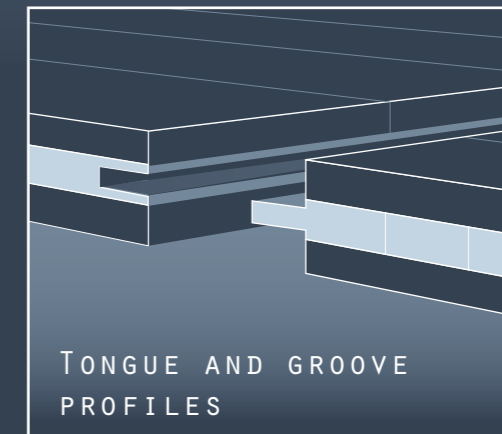
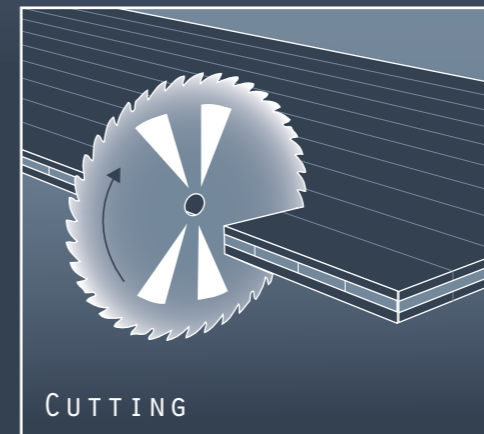
## DOOR FRAME - SPRUCE

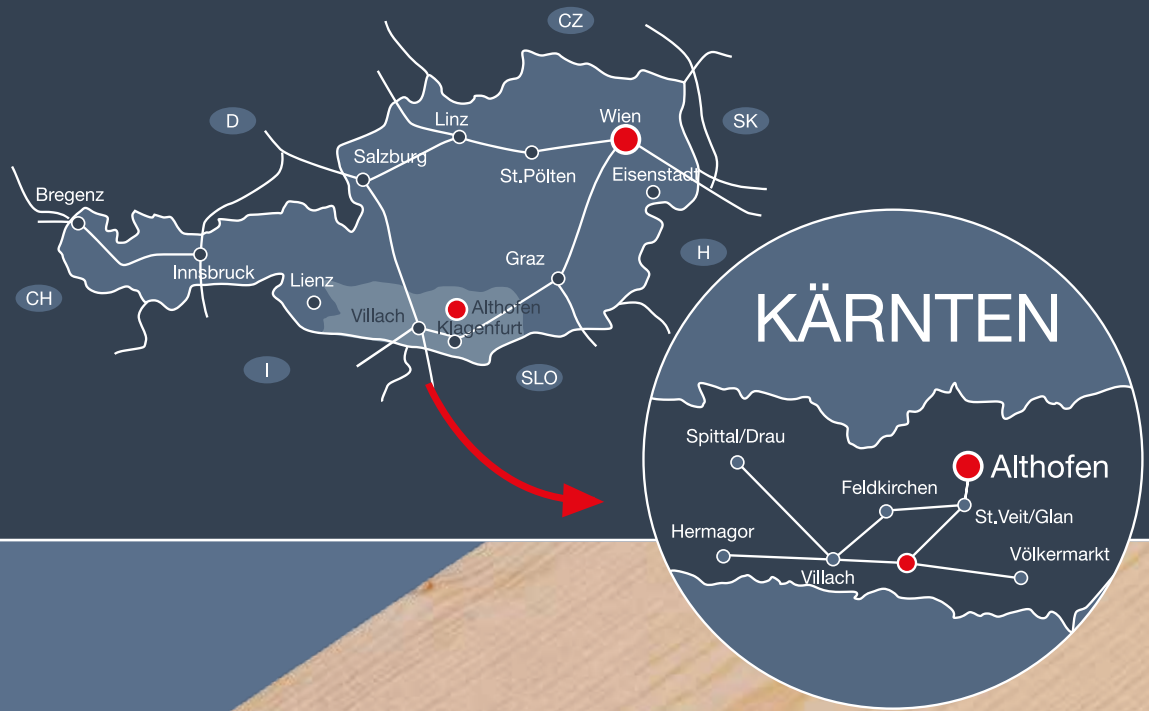
<b>Quality class</b>	A/A
<b>Formats</b>	140 x 5000 mm
<b>Thickness</b>	42 mm
<b>Structure</b>	3-layer structure, dimensionally stable
<b>Thickness of top layer:</b>	5,5 mm



## WHAT ELSE WE CAN DO FOR YOU

Cutting • Tongue and groove profiles • Chamfering • Brushing (standard width 1250 mm, width 2050 mm on request) • Individual foil packaging on request (max. format 5000 x 1250 mm)



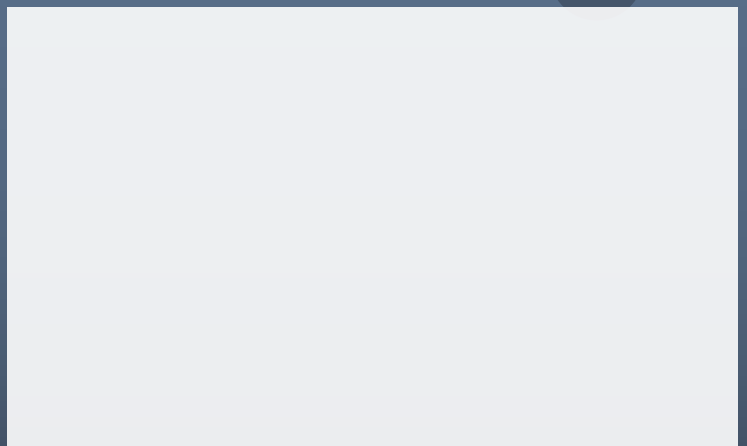


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Subject to change!